

Product Information

Mod.R&S 06 | Rev.4 | Update 10/2017 | Page 1



SOFT PRINT COLOR

Description

Thin PU heat seal material with polyester backing, created for inkjet digital printing & cutting systems with solvent or eco solvent inks. Available with <u>matt</u> or <u>glossy</u> finish.

Despite being very thin, the material grants a high covering power on dark fabrics.

Suitable for cotton, polyester, performance wear, poly/cotton blends and spandex, not treated or dye sublimated

Usage

- Print and cut the material
- Weed the exceeding material
- Remove the print from the polyester backing using Siser's T.T.D. (adhesive, transparent and resistant to high temperatures)
- Heat apply at the conditions shown on the right
- Remove the application tape warm (in case of other application tapes, follow specific instructions)



Average thickness 45 microns



Suggested cutting settings

blade new at 45° pressure 60 gf speed 30 cm/sec



Transfer settings

15 seconds at 155°C (311°F) medium pressure (3-4 bar)

Washing

Wait at least **24 hours** from application before washing. Washing resistance up to **40°C**, best inside-out. Do not use bleach or other aggressive chemical agents. Not suitable for dry cleaning Not suitable for tumble dryer.

The product is REACH compliant
The product is certified Öko-Tex® Standard 100 Class I

Washing temperature



Dry cleaning



Tumble dryer





N.B. All information here contained are based on our experience.
 We recommend to perform a test before starting standard production.
 For best results we suggest to store the product away from sunlight and dust, in vertical position and at temperatures between 18°C and 26°C



System ISO 9001:2015

www.tuv.com ID 9105027958



The product meets the Italian and EU regulations relating to its proper use, and to the (EU) regulation n. 1907/2006/EU REACH (Registration, Evaluation, Authorization and Restriction of Chemical substance).

This document can be subject to variations.

Updated versions are available on our website www.siser.com For further information, please contact our Sales Office. Thank you



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